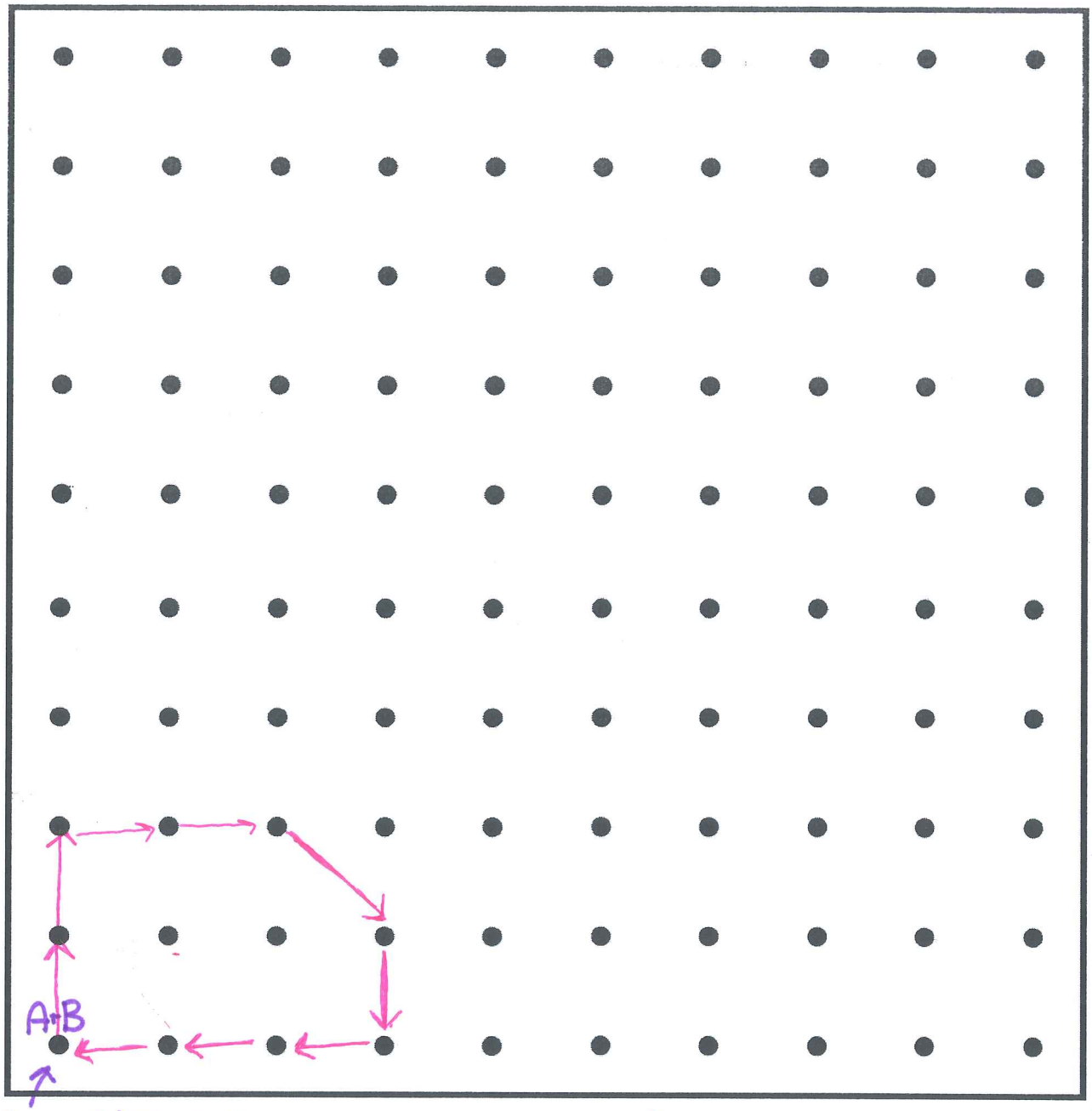
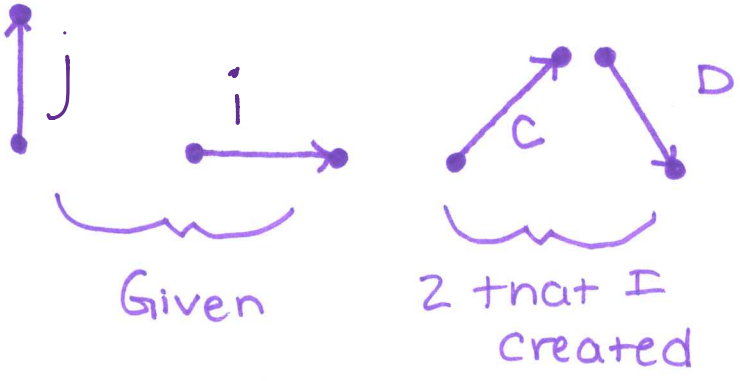
Example:



Routine: $i + i + j + j + D - i - j - j - j$

SUMMARY: $i - j + D$